

## BARODA PRODUCTIVITY COUNCIL



(An ISO 9001:2015 Organization)

# Golden Jubilee Workshop on

# 10 & 11 January 2024

# BASIC MOST (Maynard Operation & Sequence Technique)

### Methodology:

Power Point Presentation

Interactive Sessions

Case Studies / Examples

Videos / Plant visit

Exercises / Home work

Duration: 2 days - (9:30 AM to 5:30 PM)

Medium of Instruction: English / Hindi

Professional charges:

Our professional charges will be Rs. 6,000.00 per participant inclusive of GST. Member Organisations may nominate 1 free Participant (as of 2 days workshop) along with minimum 1 paid nomination.

#### Programme Module:

### About MOST Maynard's Operation Sequence Technique (MOST)

"Whatever gets measured gets improved". Work measurement has always been an important component of productivity improvement. MOST is an acknowledged work measurement technique used widely in all types of processes & industries. MOST opens the doors to combining work measurement and design to improve productivity. MOST is also a clever mapping of activities to determine normal time with highest accuracy. MOST triggers productivity improvements on the shop floor with minimum paper work & time.

#### Who can get benefitted from MOST training

There is no pre qualification required to attend MOST training.

This training program is ideally suitable for shop floor production, QC, PPC, projects & maintenance employees. Technicians, Engineers and Managers with or without experience will get benefitted from this program that will ultimately help them in day to day problem solving, analyzing and improving plant productivity.

Day 1. (Time Duration - 8 Hours)

- 1. Importance of work measurement
- 2. Work measurement techniques
- 3. MOST Introduction
- 4. Most Decision diagram and Move Types
- 5. General Move
- 6. Examples on general move sequence
- 7. Test on Gen move sequence



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Day 2. (Time Duration - 8 hours)

- 1. Summary of Day 1
- 2. Control move
- 3. Examples of control move
- 4. Test on control move sequence
- 5. Tool use sequence
- 6. Examples of tool use sequence
- 7. Test on tool use sequence

#### Note:

- 1. Notes, data sheet, literature on basic MOST will be provided to all participants.
- 2. Practical application of basic MOST will be demonstrated using real life videos from different industries.
- 3. Participants will get hands on experience of using basic MOST application in the class room on industrial videographed processes.

### Know your Faculty

Mr. Mahesh Jaydeokar is a Basic MOST certified Industrial Engineer with 20 plus years shop floor experience. He started his carrier with Mahindra & Mahindra ltd. as a graduate trainee engineer in IE department. After 12 years of IE experience, he started working as a freelance IE consultant. He has conducted many training programs, workshops & webinar on MOST. He has trained hundreds of shop floor engineers in applying MOST in different production processes like FMCG, Automobile, Electronics & Electrical, Chemical, Ceramic, Heavy Engineering etc & has conducted several Time & Motion Studies for no. of Leading Corporates of India.

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